

DRAWING NO.

C730ROARX

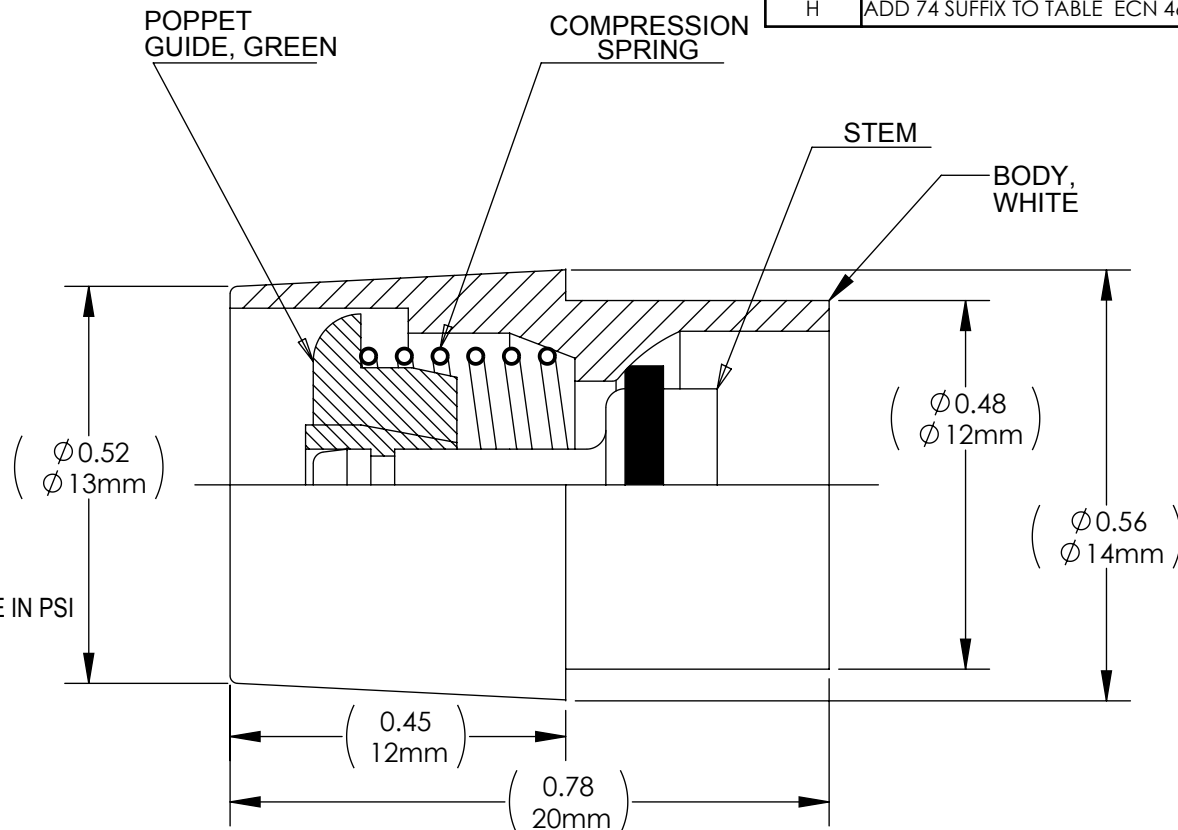
REV

H

Customer Drawing

Revision History

REV	DESCRIPTION (ECO)	DATE	APPROVED
G	UPDATE MAT. FOR POPPET ECN 4619	12/07/10	L.F.
H	ADD 74 SUFFIX TO TABLE ECN 4657	1/19/11	L.F.



NOTES:

1. SUFFIX INDICATES CRACKING PRESSURE IN PSI

SUFFIX	PRESSURE
10	1.0
15	1.5
20	2.0
25	2.5
35	3.5
50	5.0
74	7.4

2. PRESSURE TOLERANCE IS $\pm 20\%$, RESEAT WITHIN 25% OF NOMINAL.

3. CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION.

4. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.

5. ALL DIMENSIONS ARE IN INCHES WITH NOMINAL DIMENSIONS IN METRIC BELOW.

DRAWN BY M.S.

DATE -

APPROVED BY J.W.

DATE 04/19/93

MATERIAL

FINISH

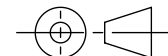
UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

TOLERANCES:

ANGULAR: $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$

THIRD ANGLE PROJECTION



Halkey-Roberts

TITLE ORAL RELIEF VALVE, ASSY.

SIZE

A

SCALE

4:1

DRAWING NO.

C730ROARX

REV

H

DO NOT SCALE DRAWING

SHEET

1 OF 2

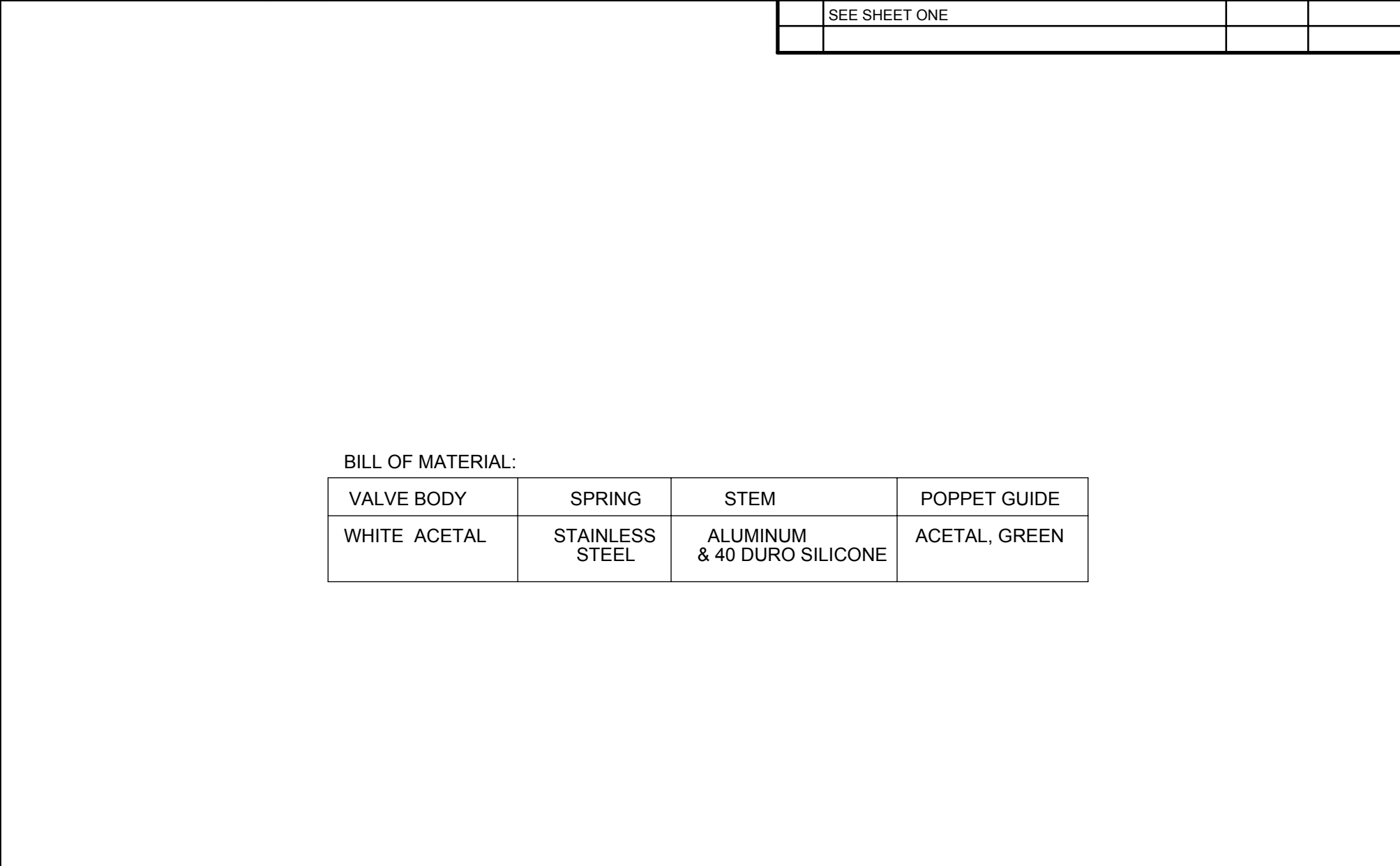
MOLDED PARTS:

GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL

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DRAWING NO. C730ROARX	REV H	Customer Drawing	REVISION HISTORY			
			REV	DESCRIPTION (ECO)	DATE	APPROVED
				SEE SHEET ONE		



BILL OF MATERIAL:

VALVE BODY	SPRING	STEM	POPPET GUIDE
WHITE ACETAL	STAINLESS STEEL	ALUMINUM & 40 DURO SILICONE	ACETAL, GREEN

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

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DRAWN BY	DMC	DATE	2/9/2011
APPROVED BY		DATE	
MATERIAL	SEE BOM		
FINISH			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD ANGLE PROJECTION 	

		Halkey-Roberts	
TITLE ORAL RELIEF VALVE ASSY.			
SIZE	A	DRAWING NO.	C730ROARX
SCALE	4:1	DO NOT SCALE DRAWING	SHEET 2 OF 2